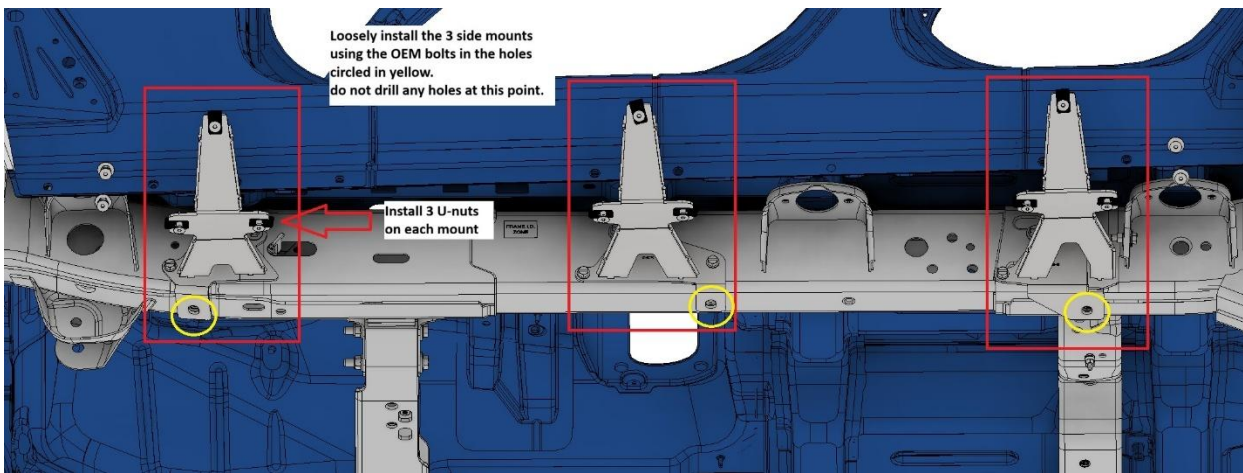
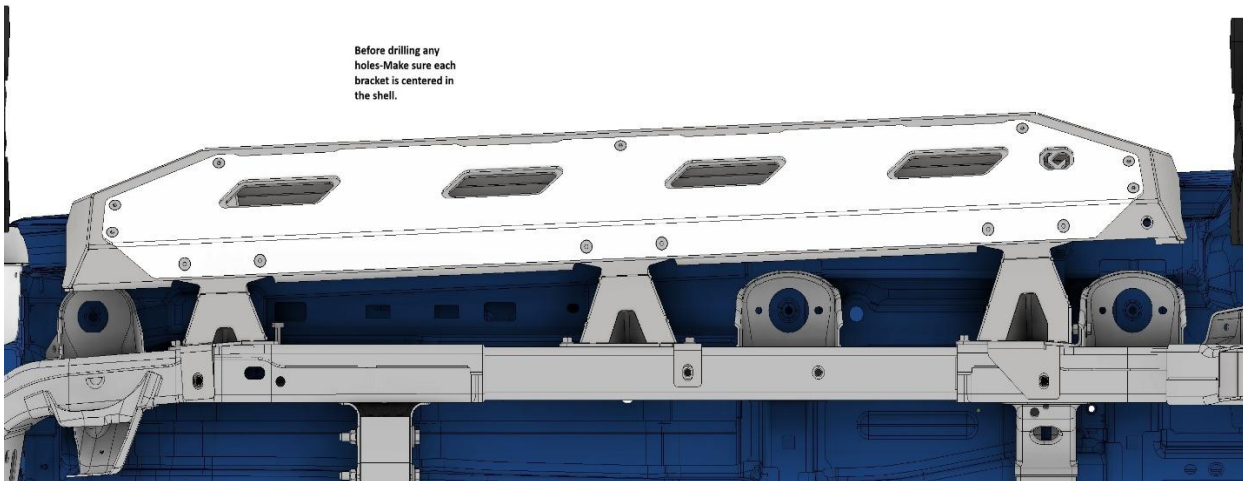


JL 4 Door Bolt On Sliders

1. Prior to mounting, make note of the general position of all brackets and grind off any welding BB's on the factory frame rail where the brackets make contact.
a clean connection between the frame and brackets is a solid one.



2. Make sure all countersink hardware threads into all Brackets easily so there is no binding.
The rear most bracket should be tight up against the rear body mount and this should serve as the alignment of all the other brackets.



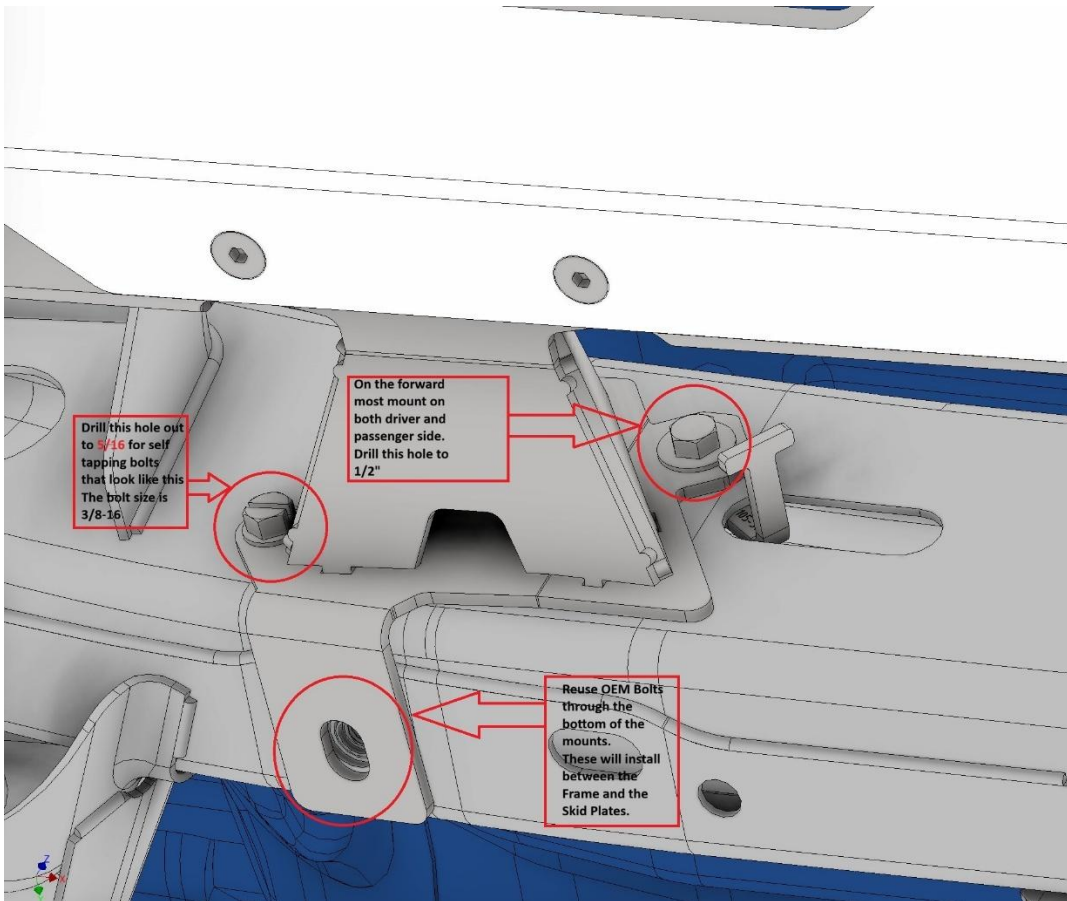
-Notes: Once the Shell is mounted on the brackets, and the brackets are on the frame, you will want to lift up on the body of the slider with a jack to make sure the brackets are flush with the frame top to bottom and front to back. Once everything is flush you will mark all the holes and then drill with the appropriate sized bit.

-Using a marker, a center punch, and a small bit 1/8" or smaller is crucial to make sure your hole locations are accurate to properly use the self tapping bolts.

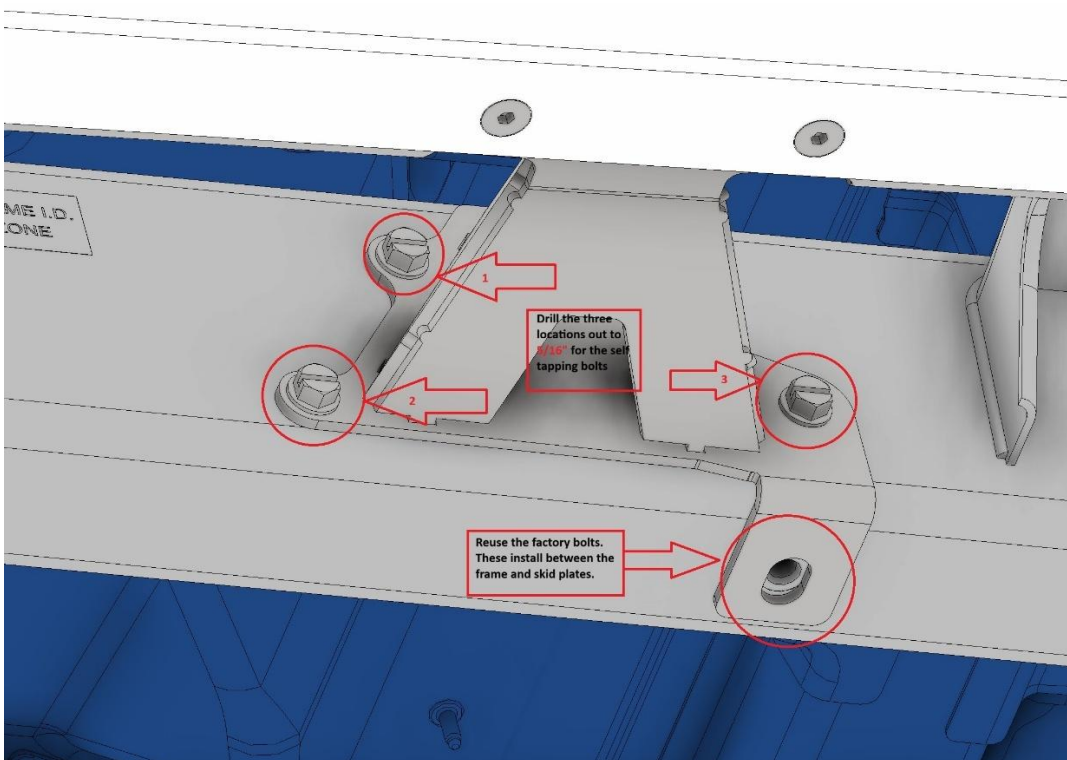
-enlarging some holes on the brackets may be necessary.

-Take your time.

3. Front Bracket



4. Middle Bracket



5. Rear Bracket

